



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-1800
Job Sheet 169869



Part No: SWA10A-1800

Job Qty: 6 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA10A-1800 Rev 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/11/18	0.00	0.00	Start Up Machining		SL 18-1-13
110	Mori Seiki	6 pcs		1/12/18	0.00	1.50	MORI SL2500Y		SL
120	QC	6 pcs		1/12/18	0.00	0.00	QC2		SL
130	QC	6 pcs		1/12/18	0.00	0.00	QC8		FK 18-1-13
140	Packaging	6 pcs		1/12/18	0.00	0.00	Packaging3	GA	AT 18-01-17
150	QC21-SA	6 Ea		1/12/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per folio FB712 FOLIO REV: _____ DWG REV: _____ 2-Deburr

JAN 18 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-H1150-R4.000	0	0	0	0

5030422

20

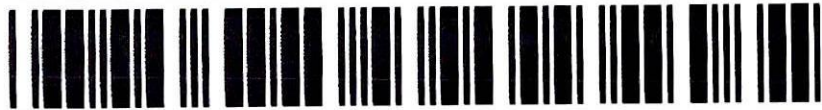
Part Specifications

Specifications could not be found.

Plex 1/2/18 12:56 PM Dart.lajeunesse.marie

DART
AEROSPACE
S031915

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CANADA
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Cover

PART NO: SWA10A – 1800

Original Serial #: S031915

Revision:

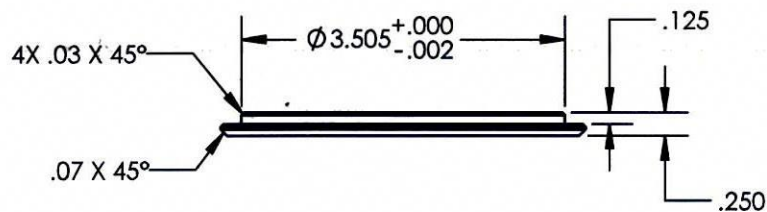
Operation: Start up Operation 01/13/18

Change No:

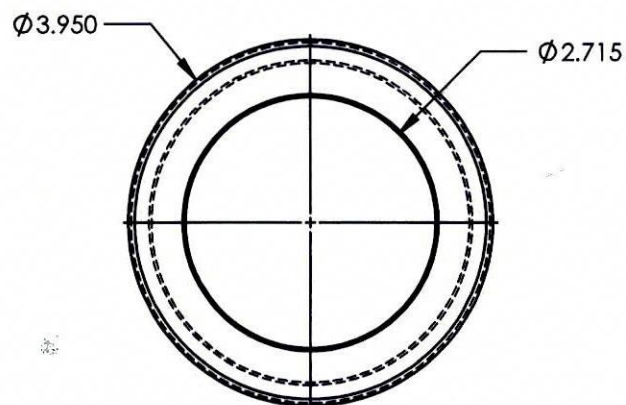
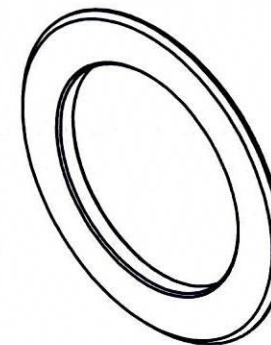
Job No: 169869

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	AS DRAWN BY CANAM	11/13/2012	JAG



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RETURN TO
ENGINEERING
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WITHOUT NOTICE
WORK ORDER
169869 M.C.J.
18-01-02



		RED BARN MACHINE	
TITLE COVER			
DWG NO. SWA10A-1800			REV 2
MAT'L S.S. 17-4		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		APPROVED <i>D Weil</i>	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		HEAT TREAT	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		FINISH	
		SPEC	
		USED ON MODEL	
SCALE	1:2	DATE	2/27/2002
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-1800	1	COVER	S.S. 17-4	